

Broach

1、 Keyway Broach



high processing efficiency
standard: GB3831-83
keyway width:3-10;12.....
Pull growth degrees :10-120;10-80;
Broach form: wide form blade, flat form part of the Broach;

2、 Keyway Push Broach



high processing efficiency
standard: GB3831-83
keyway width:3-10;12.....
Pull growth degrees :10-120;10-80;
Broach form: wide form blade, flat form part of the Broach;

3、 Form Broach



High processing efficiency.ramt type spline broach
Average width of key:4~36
Broaching length:30~320
Number of keyh:4~48

4、 Round Broach



Nominal Dia.	Overall Length	Broaching Length	Pre-Broaching Hole Dia.
10	380.440	10~30	9.3
11	385.450	10~30	10.3
12			11.3
13	395.460	10~30	12.3

14			13.3
15			14
16	400~520	10~50	15
17			16
18	405~530	10~30	17
19			18
20			19
22	400~655	10~80	21
24			23
25			24
26			25
28	465~745	18~120	27
30	480~750	18~120	29
31			29.5
32	500~750	18~120	30.8
34	500~760	18~120	32.9
35			33.9
36			34.8
38			36.8
40			38.8
42	500~770	30~120	40.8
45			43.8
48	560~750	30~120	46.7
50			48.7
52			50.8
54			52.8

55			53.8
58			56.8
60			58.8
62			60.8
65			63.8
70			68.8
75	570~760	30~120	73.8
80			78.8
85			83.8

5、 Rectangular broach



Involute spline broach .high processing efficiency
Standard: GB3831-83
Specifications:6-150*1650;12-150*1650;12-50*1650;18-130*1650;15-130
Number keys:2-24;4

6、Involute Spline Broach



High processing efficiency
Standard: GB3831-83
Module number:m0.3-5;m1.5-5
Number keys:Z8-120*1650;Z10-50*1650
Involute Spline Broaches with standard pressure angle 30°
Fine Pitch Involute Spline Broaches of m0.5-0.8,base circle dia.≥6mm can be ordered
Involute Serration broaches with standard D.A.45°.m 0.5-2.5 can also be ordered