



### Inserted alloy bits

Cutting Diameter	flute length	Total length
3-3.8	28	55
3.9-4.5	35	60
4.6-5.5	38	70
5.6-6.2	42	75
6.3-6.8	45	80
6.9-7.5	48	85
7.6-8.8	50	90
8.9-9.5	53	95
9.6-9.9	58	105
10-10.5		
10.6-10.9		
11-11.5	60	110
11.5-12.5	65	115
12.6-13.5	68	125
13.6-14.5	70	130
14.6-15.5	75	135
15.6-16.5	80	140
16.6-17.5	83	145
17.6-20	87	150